

# User Manual: NexBot Robotics 322-017 3D Vision Camera 5MP Structured Light

SKU: NXB-SNS-322-017 | Version: 1.0 | Brand: NexBot Robotics

## Table of Contents

1. Safety Information
2. Product Overview
3. Getting Started
4. Operation
5. Maintenance
6. Troubleshooting
7. Technical Specifications

## 1. Safety Information

**READ ALL SAFETY INSTRUCTIONS BEFORE OPERATION.** Failure to follow safety procedures may result in serious injury or equipment damage.

**WARNING:** Disconnect 24VDC power before installing, servicing, or modifying any connections. Stored energy may be present.

**CAUTION:** The structured light projector emits high-intensity infrared light (Class 1). Do not stare directly into the projector aperture during operation to avoid potential eye discomfort.

**CAUTION:** The Anodized Aluminum 6061-T6 housing acts as a heat sink and may become hot during operation. Allow the unit to cool before handling after prolonged use.

**NOTICE:** This is an ESD-sensitive device. Always wear a grounded anti-static wrist strap when handling connectors or performing maintenance.

**NOTICE:** The IP67 environmental rating is only achieved when using appropriately rated M12 cables that are fully seated and tightened. Failure to do so will void the warranty against liquid or dust ingress.

## 2. Product Overview

The NexBot Robotics 322-017 is a high-performance structured light 3D vision camera designed to provide detailed spatial data for robotic guidance, verification, and inspection tasks. This camera projects a controlled light pattern to capture high-density 3D point clouds, enabling robots to perceive and interact with complex, unstructured environments. Its primary use is to give automation systems the ability to identify, locate, and orient parts with high precision. Key features include a 5 Megapixel (MP) imager that captures fine details, making it suitable for applications involving small or intricate components. The structured light technology ensures reliable performance even on low-contrast or specular surfaces where passive stereo vision systems might fail. The camera is housed in a rugged, IP67-rated enclosure, certifying it as fully protected against dust ingress and capable of withstanding water immersion, making it ideal for demanding industrial environments including washdown areas. Common applications for the 322-017 camera include robotic bin picking, where it can identify randomly oriented parts in a container, and automated inspection, where it can compare a manufactured part against a CAD model to detect defects. It is also used for assembly guidance, providing precise coordinates for part mating, and for depalletizing and palletizing operations. Data is transmitted via a standard GigE Vision interface, which provides high-speed, reliable communication over long distances using standard Ethernet hardware. This simplifies integration with industrial PCs and robot controllers. The camera is designed for straightforward mounting on robot end-of-arm tooling, getting your vision-guided application online with minimal downtime.

## 3. Getting Started

### 1. Software Installation

Begin by installing the NexBot Vision Suite on the host PC or controller. This software suite provides all the necessary tools for camera discovery, configuration, 3D data visualization, and integration with your automation system.

### 2. Initial Network Configuration

After connecting the camera to the network and applying power, use the Vision Suite's discovery tool to locate the NXB-SNS-322-017. Assign a static IP address, subnet mask, and gateway appropriate for your automation network.

### 3. First 3D Capture

Once the camera is connected, use the live view mode to position a target object within the camera's field of view. Initiate a single scan to acquire your first 3D point cloud, confirming that the hardware and software are communicating correctly.

## 4. Operation

### Scene and Exposure Configuration

Adjust the camera's exposure, gain, and projector brightness settings to match the target object's material and ambient lighting conditions. Create multiple configuration sets for different parts to enable rapid changeover.

**Tip:** For highly reflective or dark surfaces, experiment with different projection patterns available in the advanced settings to improve point cloud quality.

## Region of Interest (ROI)

Define a 3D Region of Interest to limit the processing volume. This significantly speeds up computation by instructing the software to ignore data outside the relevant workspace, such as fixtures or conveyor belts.

## Hand-Eye Calibration

Perform a hand-eye calibration to precisely define the mathematical relationship between the camera's coordinate system and the robot's coordinate system. A successful calibration is critical for accurate robotic guidance.

**Tip:** For best results, present the calibration target in multiple positions and orientations that span the entire working volume of the robot.

## Model Matching for Part Localization

Import a CAD model of your target part into the Vision Suite to create a reference model. The software will then match the captured point cloud against this model to determine the part's precise 3D position and orientation (pose).

## Outputting Results to a PLC or Robot

Configure the data output format to send part coordinates, match scores, and other results to the master automation controller. The NXB-SNS-322-017 supports direct communication over several standard industrial protocols via the GigE Vision interface.

## 5. Maintenance Schedule

Interval	Task	Notes
Weekly	Inspect and clean the camera and projector optical windows.	Use a lint-free optical cloth and isopropyl alcohol. Do not use abrasive cleaners.
Monthly	Inspect all cable connections for security and signs of wear.	Ensure M12 connectors are fully tightened and that cable jackets are not frayed or cracked.
Quarterly	Verify the integrity of the camera mounting bracket.	Check for any loose bolts or signs of fatigue. Re-torque fasteners if necessary.
Annually	Perform a calibration accuracy check.	Use a certified calibration artifact to verify that the system's measurements are within the specified tolerance. Recalibrate if needed.
Annually	Clean the external housing and heat sink fins.	Use low-pressure compressed air to remove dust buildup from the Anodized

Interval	Task	Notes
		Aluminum 6061-T6 housing to ensure proper passive thermal dissipation.
As Needed	Check for and install firmware updates.	Firmware updates can provide performance enhancements and bug fixes. Always back up the camera configuration before updating.

## 6. Troubleshooting

Symptom	Possible Cause	Solution
Camera is not discoverable on the network.	IP address mismatch, firewall issue, or faulty network cable.	Verify the host PC and camera are on the same subnet. Temporarily disable the PC's firewall. Test the cable with another device or a cable tester.
Point cloud is sparse or has large holes.	Object material is highly reflective or light-absorbent. Incorrect exposure settings.	Adjust exposure time and projector brightness. Try changing the angle of the camera relative to the part to minimize specular reflections.
Inaccurate or inconsistent robot pick points.	Poor or outdated robot-camera (hand-eye) calibration.	Re-run the full hand-eye calibration procedure. Ensure the calibration grid is held stationary and the robot poses are accurate.
Vision Suite shows 'Dropped Packets' error.	Network bandwidth is saturated, or the host PC's network card is not optimized.	Isolate the camera on a dedicated network switch. Increase the network adapter's receive buffer size and ensure any 'Green Ethernet' or power-saving features are disabled.
Camera feels excessively hot to the touch.	Ambient temperature is too high, or airflow around the housing is blocked.	Ensure the camera operates within its specified temperature range. Clear any obstructions around the camera's heat sink fins to allow for proper passive cooling.
3D measurements are not repeatable.	Camera or part is moving slightly during capture due to vibration.	Strengthen the camera mounting bracket. Ensure the part is stationary during the image acquisition sequence.
Status LED is solid red.	Critical internal hardware fault or firmware corruption.	Power cycle the device. If the issue persists, attempt a factory reset. Contact NexBot Robotics support if the error remains.

## 7. Technical Specifications

Parameter	Value	Unit
Weight	1.5	kg
Material	Anodized Aluminum 6061-T6	
Voltage	24VDC	
IP Rating	IP67	
Country of Origin	JP	
Protocol	GigE Vision	
Dimensions	180 x 100 x 75 mm	