

# User Manual: NexBot Robotics HRM121-007 Harmonic Gearbox 120:1 Ratio

SKU: NXB-GBX-HRM121-007 | Version: 1.0 | Brand: NexBot Robotics

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## 1. Safety Information

**READ ALL SAFETY INSTRUCTIONS BEFORE OPERATION.** Failure to follow safety procedures may result in serious injury or equipment damage.

**DANGER:** Isolate all hazardous energy before servicing NexBot Robotics HRM121-007 Harmonic Gearbox 120:1 Ratio; stored electrical or mechanical energy may remain present after shutdown.

**WARNING:** Operate NXB-GBX-HRM121-007 only within its intended Drive Systems > Gearboxes > Harmonic Gearboxes duty profile and published specification limits.

**CAUTION:** Use only approved tools, mating parts, and installation hardware to prevent premature wear or unsafe operation.

**NOTICE:** Protect the product from contamination, impact, and environmental exposure beyond IP65 during installation and service.

## 2. Product Overview

The NexBot Robotics HRM121-007 is a compact, high-performance harmonic gearbox engineered for applications demanding zero-backlash and high torsional stiffness. This component utilizes strain wave gearing principles to achieve a high gear reduction ratio in a small volume, making it an ideal solution for the wrist axes of articulated and collaborative robots where space and weight are critical constraints. The core benefit of its design is the elimination of mechanical backlash, which directly translates to superior positioning accuracy and repeatability for the robot arm, a crucial factor in tasks like intricate assembly, welding, and inspection. Key features of the HRM121-007 include a robust 120:1 gear ratio and a continuous rated torque of 85 Nm, providing the necessary power for precise payload manipulation and tool orientation. Its high torsional stiffness ensures that the output position remains stable even under fluctuating loads, minimizing settling time and increasing operational throughput. The gearbox is housed in a lightweight, durable aluminum alloy casing that aids in heat dissipation during continuous operation. With a component weight of only 1.8 kg, it helps reduce the overall inertia of the robot arm, enabling faster acceleration and deceleration cycles. The unit is designed as a sealed component, pre-lubricated for its operational lifetime, simplifying maintenance and integration. This gearbox is frequently specified for J4, J5, and J6 axes in applications that require smooth, precise motion control.

## 3. Getting Started

### 1. Confirm product identity

Verify the installed item is NexBot Robotics HRM121-007 Harmonic Gearbox 120:1 Ratio with SKU NXB-GBX-HRM121-007. Cross-check the unit against project documentation before applying power or connecting it to the host system.

### 2. Review operating context

Understand how the product is used within the Drive Systems > Gearboxes > Harmonic Gearboxes workflow, including any upstream and downstream dependencies, service intervals, and operator responsibilities.

### 3. Complete initial startup

Power up the unit under controlled conditions, observe indicator states, and verify the product initializes cleanly with the expected site-rated supply operating setup.

## 4. Operation

### Normal operation

Run NexBot Robotics HRM121-007 Harmonic Gearbox 120:1 Ratio within the documented workload, environmental, and service conditions. Track alarms, unusual noise, heat, or vibration so corrective action can be scheduled before unplanned downtime occurs.

### Interface and controls

Use the supported electrical and control interfaces to commission, monitor, and troubleshoot the device. Validate all signal mappings and control behavior after maintenance or part replacement.

**Tip:** Capture a baseline of healthy status indicators after commissioning so later diagnostics can be compared quickly.

## Load and application limits

Keep the product within the published ratings for speed, force, load, and environmental exposure. Where applicable, confirm mounting, routing, and attached tooling do not compromise access, cooling, or serviceability.

## Change management

Whenever hardware, firmware, wiring, or connected tooling changes, repeat the relevant verification and commissioning checks before returning the equipment to production service.

**Tip:** Update maintenance records immediately after any wiring, parameter, or parts change.

## 5. Maintenance Schedule

Interval	Task	Notes
Daily	Inspect NexBot Robotics HRM121-007 Harmonic Gearbox 120:1 Ratio for visible wear, damage, contamination, loose hardware, and abnormal status indicators.	Record any abnormalities before the next production cycle begins.
Monthly	Verify mounting integrity, connector condition, and cable routing or strain relief points.	Retorque or reseal hardware only to the documented service specification.
Quarterly	Review diagnostic logs, event history, and operational trends for early signs of degradation.	Escalate recurring warnings before they develop into hard faults.
Annually	Perform a full service inspection covering mechanical condition, electrical connections, and functional verification.	Coordinate annual service with planned downtime to minimize production disruption.

## 6. Troubleshooting

Symptom	Possible Cause	Solution
Unit does not initialize or remain ready	Incoming supply, controls wiring, or commissioning parameters do not match the documented site-rated supply configuration.	Verify power quality, wiring continuity, protective devices, and startup parameters before restarting the unit.
Intermittent communication or status loss	Loose connectors, damaged cabling, or interface mismatch.	Inspect physical connections, confirm interface settings, and replace damaged cables or connectors as needed.

Symptom	Possible Cause	Solution
Unexpected wear, vibration, or overheating	Mechanical loading, contamination, misalignment, or duty cycle exceeds the intended application conditions.	Inspect the installation, restore proper alignment and cooling, and verify the product is being used within its published operating limits.
Connected equipment performance is inconsistent	The installed product is not configured correctly for the host system or compatible robot series (R-20, R-50, C-10).	Validate the configuration, confirm compatibility, and rerun the functional verification procedure after any corrections.

## 7. Technical Specifications

Parameter	Value	Unit
Weight	1.8	kg
Material	Anodized Aluminum Alloy	
IP Rating	IP65	
Country of Origin	US	
Dimensions	121 x 121 x 75 mm	
Torque	85 Nm	